# SECTION 312000 - EARTH MOVING

# PART 1 - GENERAL

### 1.1 SUMMARY

- A. Section Includes:
  - 1. Excavating and filling for rough grading the Site.
  - 2. Preparing subgrades for slabs-on-grade walks pavements turf and grasses and plants.
  - 3. Excavating and backfilling for buildings and structures.
  - 4. Drainage course for concrete slabs-on-grade.
  - 5. Subbase course for concrete walks and pavements.
  - 6. Subbase course and base course for asphalt paving.
  - 7. Excavating and backfilling trenches for utilities and pits for buried utility structures.

### 1.2 DEFINITIONS

- A. Backfill: Soil material used to fill an excavation.
  - 1. Initial Backfill: Backfill placed beside and over pipe in a trench, including haunches to support sides of pipe.
  - 2. Final Backfill: Backfill placed over initial backfill to fill a trench.
- B. Base Course: Aggregate layer placed between the subbase course and hot-mix asphalt paving.
- C. Bedding Course: Aggregate layer placed over the excavated subgrade in a trench before laying pipe.
- D. Borrow Soil: Satisfactory soil imported from off-site for use as fill or backfill.
- E. Drainage Course: Aggregate layer supporting the slab-on-grade that also minimizes upward capillary flow of pore water.
- F. Excavation: Removal of material encountered above subgrade elevations and to lines and dimensions indicated.
  - 1. Authorized Additional Excavation: Excavation below subgrade elevations or beyond indicated lines and dimensions as directed by Architect. Authorized additional excavation and replacement material will be paid for according to Contract provisions for changes in the Work.
  - 2. Unauthorized Excavation: Excavation below subgrade elevations or beyond indicated lines and dimensions without direction by Architect. Unauthorized excavation, as well as remedial work directed by Architect, shall be without additional compensation.

- G. Fill: Soil materials used to raise existing grades.
- H. Structures: Buildings, footings, foundations, retaining walls, slabs, tanks, curbs, mechanical and electrical appurtenances, or other man-made stationary features constructed above or below the ground surface.
- I. Subbase Course: Aggregate layer placed between the subgrade and base course for hot-mix asphalt pavement, or aggregate layer placed between the subgrade and a cement concrete pavement or a cement concrete or hot-mix asphalt walk.
- J. Subgrade: Uppermost surface of an excavation or the top surface of a fill or backfill immediately below subbase, drainage fill, drainage course, or topsoil materials.
- K. Utilities: On-site underground pipes, conduits, ducts, and cables as well as underground services within buildings.

## 1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct pre-excavation conference at Project site.
- 1.4 INFORMATIONAL SUBMITTALS
  - A. Material test reports.

### 1.5 FIELD CONDITIONS

- A. Utility Locator Service: Notify utility locator service for area where Project is located before beginning earth-moving operations.
- B. Do not interrupt utilities serving facilities occupied by Owner or others unless permitted in writing by Architect and then only after arranging to provide temporary utility services according to requirements indicated.

# PART 2 - PRODUCTS

### 2.1 SOIL MATERIALS

- A. General: Provide borrow soil materials when sufficient satisfactory soil materials are not available from excavations.
- B. Satisfactory Soils: Soil Classification Groups GW, GP, GM, SW, SP, and SM according to ASTM D 2487, or a combination of these groups; free of rock or gravel larger than 3 inches in any dimension, debris, waste, frozen materials, vegetation, and other deleterious matter.
  - 1. Plasticity Index: Less than 20.

- C. Unsatisfactory Soils: Soil Classification Groups GC, SC, CL, ML, OL, CH, MH, OH, and PT according to ASTM D 2487, or a combination of these groups.
  - 1. Unsatisfactory soils also include satisfactory soils not maintained within 2 percent of optimum moisture content at time of compaction.
- D. Subbase Material: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D 2940/D 2940M; with at least 90 percent passing a 1-1/2-inch sieve and not more than 12 percent passing a No. 200 sieve.
- E. Base Course: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D 294/D 2940M 0; with at least 95 percent passing a 1-1/2-inch sieve and not more than 8 percent passing a No. 200 sieve.
- F. Engineered Fill: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D 2940/D 2940M; with at least 90 percent passing a 1-1/2-inch sieve and not more than 12 percent passing a No. 200 sieve.
- G. Bedding Course: Naturally or artificially graded mixture of natural or crushed gravel, crushed stone, and natural or crushed sand; ASTM D 2940/D 2940M; except with 100 percent passing a 1-inch sieve and not more than 8 percent passing a No. 200 sieve.
- H. Drainage Course: Narrowly graded mixture of washed crushed stone, or crushed or uncrushed gravel; ASTM D 448; coarse-aggregate grading Size 57; with 100 percent passing a 1-1/2-inch sieve and zero to 5 percent passing a No. 8 sieve.

# 2.2 ACCESSORIES

- A. Warning Tape: Acid- and alkali-resistant, polyethylene film warning tape manufactured for marking and identifying underground utilities, 6 inches wide and 4 mils thick, continuously inscribed with a description of the utility; colored to comply with local practice or requirements of authorities having jurisdiction.
- B. Detectable Warning Tape: Acid- and alkali-resistant, polyethylene film warning tape manufactured for marking and identifying underground utilities, a minimum of 6 inches wide and 4 mils thick, continuously inscribed with a description of the utility, with metallic core encased in a protective jacket for corrosion protection, detectable by metal detector when tape is buried up to 30 inches deep; colored to comply with local practice or requirements of authorities having jurisdiction.

## PART 3 - EXECUTION

#### 3.1 PREPARATION

- A. Protect structures, utilities, sidewalks, pavements, and other facilities from damage caused by settlement, lateral movement, undermining, washout, and other hazards created by earth-moving operations.
- B. Protect and maintain erosion and sedimentation controls during earth-moving operations.
- C. Protect subgrades and foundation soils from freezing temperatures and frost. Remove temporary protection before placing subsequent materials.
- D. Preparation of subgrade for earthwork operations including removal of vegetation, topsoil, debris, obstructions, and deleterious materials from ground surface is specified in Section 311000 "Site Clearing".

### 3.2 EXCAVATION, GENERAL

- A. Unclassified Excavation: Excavate to subgrade elevations regardless of the character of surface and subsurface conditions encountered. Unclassified excavated materials may include rock, soil materials, and obstructions. No changes in the Contract Sum or the Contract Time will be authorized for rock excavation or removal of obstructions.
  - 1. If excavated materials intended for fill and backfill include unsatisfactory soil materials and rock, replace with satisfactory soil materials.

### 3.3 EXCAVATION FOR STRUCTURES

- A. Excavate to indicated elevations and dimensions within a tolerance of plus or minus 1 inch. If applicable, extend excavations a sufficient distance from structures for placing and removing concrete formwork, for installing services and other construction, and for inspections.
  - 1. Excavations for Footings and Foundations: Do not disturb bottom of excavation. Excavate by hand to final grade just before placing concrete reinforcement. Trim bottoms to required lines and grades to leave solid base to receive other work.
  - 2. Pile Foundations: Stop excavations 6 to 12 inches above bottom of pile cap before piles are placed. After piles have been driven, remove loose and displaced material. Excavate to final grade, leaving solid base to receive concrete pile caps.
  - 3. Excavation for Underground Tanks, Basins, and Mechanical or Electrical Utility Structures: Excavate to elevations and dimensions indicated within a tolerance of plus or minus 1 inch. Do not disturb bottom of excavations intended as bearing surfaces.
- B. Excavations at Edges of Tree- and Plant-Protection Zones:

1. Excavate by hand or with an air spade to indicated lines, cross sections, elevations, and subgrades. If excavating by hand, use narrow-tine spading forks to comb soil and expose roots. Do not break, tear, or chop exposed roots. Do not use mechanical equipment that rips, tears, or pulls roots.

## 3.4 EXCAVATION FOR WALKS AND PAVEMENTS

A. Excavate surfaces under walks and pavements to indicated lines, cross sections, elevations, and subgrades.

# 3.5 EXCAVATION FOR UTILITY TRENCHES

- A. Excavate trenches to indicated gradients, lines, depths, and elevations.
- B. Excavate trenches to uniform widths to provide the following clearance on each side of pipe or conduit. Excavate trench walls vertically from trench bottom to 12 inches higher than top of pipe or conduit unless otherwise indicated.
  - 1. Clearance: As indicated.
- C. Trench Bottoms: Excavate and shape trench bottoms to provide uniform bearing and support of pipes and conduit. Shape subgrade to provide continuous support for bells, joints, and barrels of pipes and for joints, fittings, and bodies of conduits. Remove projecting stones and sharp objects along trench subgrade.
  - 1. Excavate trenches 6 inches deeper than elevation required in rock or other unyielding bearing material, 4 inches deeper elsewhere, to allow for bedding course.
- D. Trenches in Tree- and Plant-Protection Zones:
  - 1. Hand-excavate to indicated lines, cross sections, elevations, and subgrades. Use narrow-tine spading forks to comb soil and expose roots. Do not break, tear, or chop exposed roots. Do not use mechanical equipment that rips, tears, or pulls roots.
  - 2. Do not cut main lateral roots or taproots; cut only smaller roots that interfere with installation of utilities.
  - 3. Cut and protect roots according to requirements in Section 015639 "Temporary Tree and Plant Protection."

### 3.6 SUBGRADE INSPECTION

- A. Proof-roll subgrade below the building slabs and pavements with a pneumatic-tired dump truck to identify soft pockets and areas of excess yielding. Do not proof-roll wet or saturated subgrades.
- B. Reconstruct subgrades damaged by freezing temperatures, frost, rain, accumulated water, or construction activities, as directed by Architect, without additional compensation.

## 3.7 UNAUTHORIZED EXCAVATION

- A. Fill unauthorized excavation under foundations or wall footings by extending bottom elevation of concrete foundation or footing to excavation bottom, without altering top elevation. Lean concrete fill, with 28-day compressive strength of 2500 psi, may be used when approved by Architect.
  - 1. Fill unauthorized excavations under other construction, pipe, or conduit as directed by Architect.

## 3.8 STORAGE OF SOIL MATERIALS

- A. Stockpile borrow soil materials and excavated satisfactory soil materials without intermixing. Place, grade, and shape stockpiles to drain surface water. Cover to prevent windblown dust.
  - 1. Stockpile soil materials away from edge of excavations. Do not store within drip line of remaining trees. Provide temporary seeding when pile lays or is scheduled to lay idle for 21 days.
- 3.9 UTILITY TRENCH BACKFILL
  - A. Place backfill on subgrades free of mud, frost, snow, or ice.
  - B. Place and compact bedding course on trench bottoms and where indicated. Shape bedding course to provide continuous support for bells, joints, and barrels of pipes and for joints, fittings, and bodies of conduits.
  - C. Trenches under Footings: Backfill trenches excavated under footings and within 18 inches of bottom of footings with satisfactory soil; fill with concrete to elevation of bottom of footings. Concrete is specified in Section 033000 "Cast-in-Place Concrete."
  - D. Trenches under Improved Surfaces: Backfill trenches excavated under improved surfaces with flowable fill or dense graded aggregate compacted to 95% standard proctor density.
  - E. Initial Backfill: Place and compact initial backfill of subbase material, free of particles larger than 1 inch in any dimension, to a height of 12 inches over the pipe or conduit.
    - 1. Carefully compact initial backfill under pipe haunches and compact evenly up on both sides and along the full length of piping or conduit to avoid damage or displacement of piping or conduit. Coordinate backfilling with utilities testing.
  - F. Final Backfill: Place and compact final backfill of satisfactory soil to final subgrade elevation.
  - G. Warning Tape: Install warning tape directly above utilities, 12 inches below finished grade, except 6 inches below subgrade under pavements and slabs.

- 3.10 SOIL FILL
  - A. Plow, scarify, bench, or break up sloped surfaces steeper than 1 vertical to 4 horizontal so fill material will bond with existing material.
  - B. Place and compact fill material in layers to required elevations as follows:
    - 1. Under grass and planted areas, use satisfactory soil material.
    - 2. Under walks and pavements, use satisfactory soil material.
    - 3. Under steps and ramps, use engineered fill.
    - 4. Under building slabs, use engineered fill.
    - 5. Under footings and foundations, use engineered fill.

### 3.11 SOIL MOISTURE CONTROL

- A. Uniformly moisten or aerate subgrade and each subsequent fill or backfill soil layer before compaction to within 2 percent of optimum moisture content.
  - 1. Do not place backfill or fill soil material on surfaces that are muddy, frozen, or contain frost or ice.
  - 2. Remove and replace, or scarify and air dry, otherwise satisfactory soil material that exceeds optimum moisture content by 2 percent and is too wet to compact to specified dry unit weight.

# 3.12 COMPACTION OF SOIL BACKFILLS AND FILLS

- A. Place backfill and fill soil materials in layers not more than 8 inches in loose depth for material compacted by heavy compaction equipment and not more than 4 inches in loose depth for material compacted by hand-operated tampers.
- B. Place and compact fill material at a minimum 1 vertical to 3 horizontal from the edge of improved surface or structure to daylight line of existing ground to compaction requirements of fill under improvement.
- C. Place backfill and fill soil materials evenly on all sides of structures to required elevations and uniformly along the full length of each structure.
- D. Compact soil materials to not less than the following percentages of maximum dry unit weight according to ASTM D 698:
  - 1. Under structures, building slabs, steps, scarify and recompact top 12 inches of existing subgrade and each layer of backfill or fill soil material at 98 percent.
  - 2. Under pavements and walkways, scarify and recompact top 6 inches below subgrade and compact each layer of backfill or fill soil material at 95 percent.
  - 3. Under turf or unpaved areas, scarify and recompact top 6 inches below subgrade and compact each layer of backfill or fill soil material at 92 percent.
  - 4. For utility trenches, compact each layer of initial and final backfill soil material at 85 percent.

5. For utility trenches under improved surface areas, compact each layer of initial and final backfill soil material at 95 percent.

## 3.13 GRADING

- A. General: Uniformly grade areas to a smooth surface, free of irregular surface changes. Comply with compaction requirements and grade to cross sections, lines, and elevations indicated.
- B. Site Rough Grading: Slope grades to direct water away from buildings and to prevent ponding. Finish subgrades to elevations required to achieve indicated finish elevations, within the following subgrade tolerances:
  - 1. Turf or Unpaved Areas: Plus or minus 1 inch.
  - 2. Walks: Plus or minus 1 inch.
  - 3. Pavements: Plus or minus 1/2 inch.
- C. Grading inside Building Lines: Finish subgrade to a tolerance of 1/2 inch when tested with a 10-foot straightedge.
- 3.14 SUBBASE AND BASE COURSES UNDER PAVEMENTS AND WALKS
  - A. Place subbase course and base course on subgrades free of mud, frost, snow, or ice.
  - B. On prepared subgrade, place subbase course and base course under pavements and walks as follows:
    - 1. Shape subbase course and base course to required crown elevations and crossslope grades.
    - 2. Place subbase course and base course that exceeds 6 inches in compacted thickness in layers of equal thickness, with no compacted layer more than 6 inches thick or less than 3 inches thick.
    - 3. Compact subbase course and base course at optimum moisture content to required grades, lines, cross sections, and thickness to not less than 95 percent of maximum dry unit weight according to ASTM D 698.

# 3.15 DRAINAGE COURSE UNDER CONCRETE SLABS-ON-GRADE

- A. Place drainage course on subgrades free of mud, frost, snow, or ice.
- B. On prepared subgrade, place and compact drainage course under cast-in-place concrete slabs-on-grade as follows:
  - 1. Place drainage course that exceeds 6 inches in compacted thickness in layers of equal thickness, with no compacted layer more than 6 inches thick or less than 3 inches thick.
  - 2. Compact each layer of drainage course to required cross sections and thicknesses to not less than 95 percent of maximum dry unit weight according to ASTM D 698.

## 3.16 FIELD QUALITY CONTROL

- A. Special Inspections: Owner will engage a qualified special inspector to perform inspections:
- B. Testing Agency: Owner will engage a qualified geotechnical engineering testing agency to perform tests and inspections.
- C. Allow testing agency to inspect and test subgrades and each fill or backfill layer. Proceed with subsequent earth moving only after test results for previously completed work comply with requirements.
- D. Footing Subgrade: At footing subgrades, at least one test of each soil stratum will be performed to verify design bearing capacities. Subsequent verification and approval of other footing subgrades may be based on a visual comparison of subgrade with tested subgrade when approved by Architect.
- E. When testing agency reports that subgrades, fills, or backfills have not achieved degree of compaction specified, scarify and moisten or aerate, or remove and replace soil materials to depth required; recompact and retest until specified compaction is obtained.
- F. Testing agency will test compaction of soils in place according to ASTM D 1556, ASTM D 2167, ASTM D 2922, and ASTM D 2937, as applicable.

### 3.17 PROTECTION

- A. Protecting Graded Areas: Protect newly graded areas from traffic, freezing, and erosion. Keep free of trash and debris.
- B. Repair and reestablish grades to specified tolerances where completed or partially completed surfaces become eroded, rutted, settled, or where they lose compaction due to subsequent construction operations or weather conditions.
- C. Where settling occurs before Project correction period elapses, remove finished surfacing, backfill with additional soil material, compact, and reconstruct surfacing.
  - 1. Restore appearance, quality, and condition of finished surfacing to match adjacent work, and eliminate evidence of restoration to greatest extent possible.

## 3.18 DISPOSAL OF SURPLUS AND WASTE MATERIALS

A. Remove surplus satisfactory soil and waste materials, including unsatisfactory soil, trash, and debris, and legally dispose of them off Owner's property.

END OF SECTION 312000

# SECTION 329200 - TURF AND GRASSES

### PART 1 - GENERAL

#### 1.1 SUMMARY

- A. Section Includes:
  - 1. Seeding.
  - 2. Sodding.
  - 3. Fertilizing.
  - 4. Mulching.

#### 1.2 DEFINITIONS

- A. Duff Layer: The surface layer of native topsoil that is composed of mostly decayed leaves, twigs and detritus.
- B. Finish Grade: Elevation of finished surface of planting soil.
- C. Manufactured Topsoil: Soil produced off-site by homogeneously blending mineral soils or sand with stabilized organic soil amendments to produce topsoil or planting soil.
- D. Pesticide: A substance or mixture intended for preventing, destroying, repelling, or mitigating a pest. This includes insecticides, miticides, herbicides, fungicides, rodenticides, and molluscicides. It also includes substances or mixtures intended for use as a plant regulator, defoliant, or desiccant.
- E. Pests: Living organisms that occur where they are not desired or that cause damage to plants, animals, or people. These include insects, mites, grubs, mollusks (snails and slugs), rodents (gophers, moles and mice), unwanted plants (weeds), fungi, bacteria and viruses.
- F. Planting Soil: Existing, on-site soil; imported soil; or manufactured soil that has been modified with soil amendments and perhaps fertilizers to produce a soil mixture best for plant growth.
- G. Subgrade: Surface or elevation of subsoil remaining after excavation is complete, or top surface of a fill or backfill before planting soil is placed.
- H. Subsoil: All soil beneath the topsoil layer of the soil profile, and typified by the lack of organic matter and soil organisms.
- I. Surface Soil: Whatever soil is present at the top layer of the existing soil profile at the Project site. In undisturbed areas, the surface soil is typically topsoil, but in disturbed areas such as urban environments, the surface soil can be subsoil.

## 1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.
- 1.4 INFORMATIONAL SUBMITTALS
  - A. Certification of grass seed.
    - 1. Certification of each seed mixture for turfgrass sod.
  - B. Product certificates.
  - C. Product Data: For each type of product indicated.

## 1.5 QUALITY ASSURANCE

- A. Installer Qualifications: A qualified landscape Installer whose work has resulted in successful turf establishment.
  - 1. Installer's Field Supervision: Require Installer to maintain an experienced fulltime supervisor on Project site when work is in progress.
  - 2. Personnel Certifications: Installer's field supervisor shall have certification in one of the following categories from the Professional Landcare Network:
    - a. Landscape Industry Certified Technician Exterior.
    - b. Landscape Industry Certified Lawncare Manager.
    - c. Landscape Industry Certified Lawncare Technician.
  - 3. Pesticide Applicator: State licensed, commercial.
- B. Soil Analysis: For each unamended soil type, furnish soil analysis and a written report by a qualified soil-testing laboratory.
  - 1. The soil-testing laboratory shall oversee soil sampling.
  - 2. Report suitability of tested soil for turf growth.
    - a. State recommendations for nitrogen, phosphorus, and potash nutrients and soil amendments to be added to produce satisfactory planting soil suitable for healthy, viable plants.
    - b. Report presence of problem salts, minerals, or heavy metals; if present, provide additional recommendations for corrective action.

# 1.6 DELIVERY, STORAGE, AND HANDLING

A. Seed and Other Packaged Materials: Deliver packaged materials in original, unopened containers showing weight, certified analysis, name and address of manufacturer, and indication of compliance with state and Federal laws, as applicable.

B. Sod: Harvest, deliver, store, and handle sod according to requirements in "Specifications for Turfgrass Sod Materials" and "Specifications for Turfgrass Sod Transplanting and Installation" sections in TPI's "Guideline Specifications to Turfgrass Sodding." Deliver sod within 24 hours of harvesting and in time for planting promptly. Protect sod from breakage and drying.

# 1.7 MAINTENANCE SERVICE

- A. Initial Turf Maintenance Service: Provide full maintenance by skilled employees of landscape Installer. Maintain as required in Part 3. Begin maintenance immediately after each area is planted and continue until acceptable turf is established but for not less than the following periods:
  - 1. Seeded Turf: 60 days from date of planting completion.
    - a. When initial maintenance period has not elapsed before end of planting season, or if turn is not fully established, continue maintenance during next planting season.

# PART 2 - PRODUCTS

- 2.1 SEED
  - A. Grass Seed: Fresh, clean, dry, new-crop seed complying with AOSA's "Rules for Testing Seeds" for purity and germination tolerances.
  - B. Seed Species:
    - 1. Quality: State-certified seed of grass species as listed below for solar exposure.
    - 2. Quality: Seed of grass species as listed below for solar exposure, with not less than 85 percent germination, not less than 95 percent pure seed, and not more than 0.5 percent weed seed:
    - 3. Full Sun: Kentucky Bluegrass.
    - 4. Sun and Partial Shade: Proportioned by weight as follows:
      - a. 35 percent Creeping and Fescue.
      - b. 35 percent Perennial Rye Grass.
      - c. 15 percent Annual Rye Grass.
      - d. 15 percent Kentucky Bluegrass.
    - 5. Shade: Proportioned by weight as follows:
      - a. 40 percent Certified Ambrose Chewings Fescue.
      - b. 20 percent Certified Pennlawn Creeping Red Fescue.
      - c. 30 percent Certified Wizard Perennial Rye Grass.
      - d. 10 percent Kentucky Bluegrass.
  - C. Grass-Seed Mix: Proprietary seed mix as follows:

- 1. Products: Seed shall be a blend of Turf Type Tall Fescue with perennial and annual rye. Provide a minimum of two types of Turf Type Fescue from the following list with Falcon II, Houndog 5, Finelawn Petite, Crossfire II or as recommended by local county extension agent.
- 2. Seed Mixtures Schedule shall be as follows;
  - a. 90 percent Turf Type Fescue with minimum 85 percent germination, minimum 85 percent pure seed, and maximum 0.50 percent weed seed.
  - b. 10 percent Annual Rye Grass with minimum 85 percent germination, minimum 90 percent pure seed, and maximum 0.50 percent weed see.

## 2.2 TURFGRASS SOD

- A. Turfgrass Sod: Certified, complying with "Specifications for Turfgrass Sod Materials" in TPI's "Guideline Specifications to Turfgrass Sodding." Furnish viable sod of uniform density, color, and texture that is strongly rooted and capable of vigorous growth and development when planted. The sod shall be free of weeds and undesirable native grasses.
- B. Turfgrass Species: Sod of grass species as follows:
  - 1. Full Sun: Kentucky Bluegrass.
  - 2. Sun and Partial Shade: Proportioned by weight as follows:
    - a. 35 percent Creeping and Fescue.
    - b. 35 percent Perennial Rye Grass.
    - c. 15 percent Annual Rye Grass.
    - d. 15 percent Kentucky Bluegrass.
  - 3. Shade: Proportioned by weight as follows:
    - a. 40 percent Certified Ambrose Chewings Fescue.
    - b. 20 percent Certified Pennlawn Creeping Red Fescue.
    - c. 30 percent Certified Wizard Perennial Rye Grass.
    - d. 10 percent Kentucky Bluegrass.
- C. Turfgrass Species for the Athletic Fields: Sod of grass species for areas within the running track and inside the fence of the softball field are as follows:
  - 1. Full Sun: Certified Tifway 419 Bermuda Grass.

### 2.3 FERTILIZERS

A. Commercial Fertilizer: Commercial-grade complete fertilizer of neutral character, consisting of fast- and slow-release nitrogen, 50 percent derived from natural organic sources of urea formaldehyde, phosphorous, and potassium in the following composition:

- 1. Composition: 1 lb/1000 sq. ft. of actual nitrogen, 4 percent phosphorous, and 2 percent potassium, by weight.
- B. Slow-Release Fertilizer: Granular or pelleted fertilizer consisting of 50 percent waterinsoluble nitrogen, phosphorus, and potassium in the following composition:
  - 1. Composition: 20 percent nitrogen, 10 percent phosphorous, and 10 percent potassium, by weight.

## 2.4 MULCHES

- A. Straw Mulch: Provide air-dry, clean, mildew- and seed-free, salt hay or threshed straw of wheat, rye, oats, or barley.
- B. Sphagnum Peat Mulch: Partially decomposed sphagnum peat moss, finely divided or of granular texture, and with a pH range of 3.4 to 4.8.
- C. Muck Peat Mulch: Partially decomposed moss peat, native peat, or reed-sedge peat, finely divided or of granular texture, with a pH range of 6 to 7.5, and having a water-absorbing capacity of 1100 to 2000 percent, and containing no sand.
- D. Compost Mulch: Well-composted, stable, and weed-free organic matter, pH range of 5.5 to 8; moisture content 35 to 55 percent by weight; 100 percent passing through 1-inch sieve; soluble salt content of 2 to 5 decisiemens/m; not exceeding 0.5 percent inert contaminants and free of substances toxic to plantings.

### 2.5 PESTICIDES

A. General: Pesticide, registered and approved by the EPA, acceptable to authorities having jurisdiction, and of type recommended by manufacturer for each specific problem and as required for Project conditions and application. Do not use restricted pesticides unless authorized in writing by authorities having jurisdiction.

# PART 3 - EXECUTION

### 3.1 TURF AREA PREPARATION

- A. Newly Graded Subgrades: Loosen subgrade to a minimum depth of 4 inches. Remove stones larger than 1 in any dimension and sticks, roots, rubbish, and other extraneous matter and legally dispose of them off Owner's property.
  - 1. Apply fertilizer directly to subgrade before loosening.
  - 2. Thoroughly blend planting soil mix off-site before spreading or spread topsoil, apply soil amendments and fertilizer on surface, and thoroughly blend planting soil mix.
  - 3. Spread Planting soil mix to a depth required to meet thickness, grades, and elevations shown, after light rolling and natural settlement. Do not spread if planting soil or subgrade is frozen, muddy, or excessively wet.

- a. Reduce elevation of planting soil to allow for soil thickness of sod.
- B. Unchanged Subgrades: If lawns are to be planted in areas unaltered or undisturbed by excavating, grading, or surface-soil stripping operations, prepare surface soil as follows:
  - 1. Remove existing grass, vegetation, and turf. Do not mix into surface soil.
  - 2. Loosen surface soil to a depth of at least 6 inches. Apply soil amendments and fertilizers according to planting soil mix proportions and mix thoroughly into top 4 inches of soil. Till soil to a homogeneous mixture of fine texture.
    - a. Apply fertilizer directly to surface soil before loosening.
  - 3. Remove stones larger than 1 inch in any dimension and sticks, roots, trash, and other extraneous matter.
  - 4. Legally dispose of waste material, including grass, vegetation, and turf, off Owner's property.
- C. Finish Grading: Grade planting areas to a smooth, uniform surface plane with loose, uniformly fine texture. Grade to within plus or minus ½ inch of finish elevation. Roll and rake, remove ridges, and fill depressions to meet finish grades. Limit finish grading to areas that can be planted in the immediate future.
- D. Moisten prepared area before planting if soil is dry. Water thoroughly and allow surface to dry before planting. Do not create muddy soil.
- E. Before planting, obtain Architect's acceptance of finish grading; restore planting areas if eroded or otherwise disturbed after finish grading.

# 3.2 SEEDING

- A. Sow seed with spreader or seeding machine. Do not broadcast or drop seed when wind velocity exceeds 5 mph.
  - 1. Evenly distribute seed by sowing equal quantities in two directions at right angles to each other.
  - 2. Do not use wet seed or seed that is moldy or otherwise damaged.
  - 3. Do not seed against existing trees. Limit extent of seed to outside edge of planting saucer.
- B. Sow seed at a total rate of 5 to 8 lb/1000 sq. ft..
- C. Rake seed lightly into top 1/8 inch of soil, roll lightly, and water with fine spray.
- D. Protect seeded areas with slopes greater than 1:4 against erosion with erosion-control blankets installed and stapled according to manufacturer's recommendation.

- E. Protect seeded areas with slopes greater than 1:6 against erosion with jute or coir-fiber erosion control mesh installed and stapled according to manufacturer's recommendation.
- F. Protect seeded areas with slopes not exceeding 1:6 by spreading straw mulch. Spread uniformly at a minimum rate of 2 tons/acre to form a continuous blanket 1-1/2 inches in loose thickness over seeded areas.
  - 1. Anchor straw mulch by crimping into soil with suitable mechanical equipment.
- G. Protect seeded areas from hot, dry weather or drying winds by applying peat mulch within 24 hours after completing seeding operations. Soak areas, scatter mulch uniformly to a thickness of [3/16 inch], and roll surface smooth.

### 3.3 SODDING

- A. Lay sod within 24 hours of harvesting. Do not lay sod if dormant or if ground is frozen or muddy.
- B. Lay sod to form a solid mass with tightly fitted joints. Butt ends and sides of sod; do not stretch or overlap. Stagger sod strips or pads to offset joints in adjacent courses. Avoid damage to soil or sod during installation. Tamp and roll lightly to ensure contact with soil, eliminate air pockets, and form a smooth surface. Work sifted soil or fine sand into minor cracks between pieces of sod; remove excess to avoid smothering sod and adjacent grass.
  - 1. Lay sod across slopes exceeding 1:3.
  - 2. Anchor sod on slopes exceeding 1:6 with wood pegs or steel staples spaced as recommended by sod manufacturer but not less than two anchors per sod strip to prevent slippage.
- C. Saturate sod with fine water spray within two hours of planting. During first week after planting, water daily or more frequently as necessary to maintain moist soil to a minimum depth of 1-1/2 inches below sod.

### 3.4 TURF MAINTENANCE

- A. General: Maintain and establish turf by watering, fertilizing, weeding, mowing, trimming, replanting, and performing other operations as required to establish healthy, viable turf. Roll, regrade, and replant bare or eroded areas and remulch to produce a uniformly smooth turf. Provide materials and installation the same as those used in the original installation.
- B. Mow turf as soon as top growth is tall enough to cut. Repeat mowing to maintain specified height without cutting more than one-third of grass height. Remove no more than one-third of grass-leaf growth in initial or subsequent mowings.

### 3.5 RECONDITIONING LAWNS

- A. Recondition existing lawn areas damaged by Contractor's operations, including storage of materials or equipment and movement of vehicles. Also recondition lawn areas where settlement or washouts occur or where minor regarding is required.
- B. Remove sod and vegetation from diseased or unsatisfactory lawn areas; do not bury into soil. Remove topsoil containing foreign materials resulting from Contractor's operations, including oil drippings, fuel spills, stone, gravel, and other construction materials, and replace with new topsoil.
- C. Where substantial lawn remains, mow dethatch, core aerate, and rake. Remove weeds before seeding. Where weeds are extensive, apply selective herbicides as required. Do not use pre-emergence herbicides.
- D. Remove waste and foreign materials, including weeds, soil cores, grass, vegetation, and turf, and legally dispose of it off the Owner's property.
- E. Till stripped, bare, and compacted areas thoroughly to a depth of 6 inches.
- F. Apply required soil amendments and initial fertilizers and mix thoroughly into top 4 inches of soil. Provide new planting soil as required to fill low spots and meet new finish grades.
- G. Apply seed and protect with straw mulch as required for new lawns.
- H. Apply sod as required for new lawns.
- I. Water newly planted areas and keep moist until new grass is established.

### 3.6 SATISFACTORY TURF

- A. Turf installations shall meet the following criteria as determined by Architect:
  - 1. Satisfactory Seeded Turf: At end of maintenance period, a healthy, uniform, close stand of grass has been established, free of weeds and surface irregularities, with coverage exceeding 90 percent over any 10 sq. ft. and bare spots not exceeding 5 by 5 inches.
  - 2. Satisfactory Sodded Turf: At end of maintenance period, a healthy, well-rooted, even-colored, viable turf has been established, free of weeds, open joints, bare areas, and surface irregularities.
- B. Use specified materials to reestablish turf that does not comply with requirements, and continue maintenance until turf is satisfactory.

END OF SECTION 329200

# SECTION 331113 - FACILITY WATER DISTRIBUTION PIPING

## PART 1 - GENERAL

#### 1.1 SUMMARY

- A. This Section includes water-distribution piping and related components outside the building for combined water service and fire-service mains.
- B. Utility-furnished products include water meters that will be furnished to the site, ready for installation.

#### 1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Detail precast concrete vault assemblies and indicate dimensions, method of field assembly, and components.
- 1.3 INFORMATIONAL SUBMITTALS
  - A. Field quality-control test reports.
- 1.4 CLOSEOUT SUBMITTALS
  - A. Operation and maintenance data.

#### 1.5 QUALITY ASSURANCE

- A. Regulatory Requirements:
  - 1. Comply with requirements of utility company supplying water. Include tapping of water mains and backflow prevention.
  - 2. Comply with standards of authorities having jurisdiction for potable-water-service piping, including materials, installation, testing, and disinfection.
  - 3. Comply with standards of authorities having jurisdiction for fire-suppression water-service piping, including materials, hose threads, installation, and testing.
- B. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- C. Comply with ASTM F 645 for selection, design, and installation of thermoplastic water piping.
- D. Comply with FMG's "Approval Guide" or UL's "Fire Protection Equipment Directory" for fire-service-main products.

- E. NFPA Compliance: Comply with NFPA 24 for materials, installations, tests, flushing, and valve and hydrant supervision for fire-service-main piping for fire suppression.
- F. NSF Compliance:
  - 1. Comply with NSF 14 for plastic potable-water-service piping. Include marking "NSF-pw" on piping.
  - 2. Comply with NSF 61 Annex G for materials for water-service piping and specialties for domestic water.

### 1.6 PROJECT CONDITIONS

- A. Interruption of Existing Water-Distribution Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary water-distribution service according to requirements indicated:
  - 1. Notify Architect no fewer than two days in advance of proposed interruption of service.
  - 2. Do not proceed with interruption of water-distribution service without Architect's written permission.

#### 1.7 COORDINATION

A. Coordinate connection to water main with utility company.

### PART 2 - PRODUCTS

## 2.1 PIPE AND FITTINGS

- A. Soft Copper Tube: ASTM B 88, Type K and ASTM B 88, Type L, water tube, annealed temper.
  - 1. Copper, Solder-Joint Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper, solder-joint pressure type. Furnish only wrought-copper fittings if indicated.
- B. Hard Copper Tube: ASTM B 88, Type K and ASTM B 88, Type L, water tube, drawn temper.
  - 1. Copper, Solder-Joint Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper, solder-joint pressure type. Furnish only wrought-copper fittings if indicated.
- C. Mechanical-Joint, Ductile-Iron Pipe: AWWA C151, with mechanical-joint bell and plain spigot end unless grooved or flanged ends are indicated.

- 1. Mechanical-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
- 2. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
- D. Push-on-Joint, Ductile-Iron Pipe: AWWA C151, with push-on-joint bell and plain spigot end unless grooved or flanged ends are indicated.
  - 1. Push-on-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
  - 2. Gaskets: AWWA C111, rubber.
- E. Grooved-Joint, Ductile-Iron Pipe: AWWA C151, with cut, rounded-grooved ends.
  - 1. Grooved-End, Ductile-Iron Pipe Appurtenances:
    - a. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
      - 1) Anvil International, Inc.
      - 2) Victaulic Company of America.
      - 3) Approved equal.
- F. PE, Fire-Service Pipe: ASTM F 714, AWWA C906, or equivalent for PE water pipe; FMG approved, with minimum thickness equivalent to FMG Class 200.
  - 1. Molded PE Fittings: ASTM D 3350, PE resin, socket- or butt-fusion type, made to match PE pipe dimensions and class.
- G. PVC (2 ½-Inch Nominal Size and Smaller), Domestic Water Service: Schedule 40.
  - 1. Comply with ASTM D 1785
  - 2. PVC Socket Fittings: ASTM D 2466
- H. PVC (3-Inch Nominal Size and Larger), AWWA Pipe: AWWA C900, Class 200, with bell end with gasket, and with spigot end.
  - 1. Comply with UL 1285 for fire-service mains if indicated.
  - 2. PVC Fabricated Fittings: AWWA C900, Class 200, with bell-and-spigot or doublebell ends. Include elastomeric gasket in each bell.
  - 3. PVC Molded Fittings: AWWA C907, Class 200, with bell-and-spigot or doublebell ends. Include elastomeric gasket in each bell.
  - 4. Push-on-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.
    - a. Gaskets: AWWA C111, rubber.
  - 5. Mechanical-Joint, Ductile-Iron Fittings: AWWA C110, ductile- or gray-iron standard pattern or AWWA C153, ductile-iron compact pattern.

- a. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
- 2.2 JOINING MATERIALS
  - A. Brazing Filler Metals: AWS A5.8, BCuP Series.
  - B. Bonding Adhesive for Fiberglass Piping: As recommended by fiberglass piping manufacturer.
  - C. Plastic Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer, unless otherwise indicated.
- 2.3 PIPING SPECIALTIES
  - A. Transition Fittings: Manufactured fitting or coupling same size as, with pressure rating at least equal to and ends compatible with, piping to be joined.
  - B. Tubular-Sleeve Pipe Couplings:
    - 1. Description: Metal, bolted, sleeve-type, reducing or transition coupling, with center sleeve, gaskets, end rings, and bolt fasteners and with ends of same sizes as piping to be joined.
      - a. Standard: AWWA C219.
- 2.4 GATE VALVES
  - A. AWWA, Cast-Iron Gate Valves:
    - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - 3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
      - a. American AVK Co.; Valves & Fittings Div.
      - b. American Cast Iron Pipe Co.; American Flow Control Div.
      - c. American Cast Iron Pipe Co.; Waterous Co. Subsidiary.
      - d. Crane Co.; Crane Valve Group; Stockham Div.
      - e. East Jordan Iron Works, Inc.
      - f. McWane, Inc.; Clow Valve Co. Div. (Oskaloosa).
      - g. McWane, Inc.; Kennedy Valve Div.
      - h. McWane, Inc.; M & H Valve Company Div.
      - i. McWane, Inc.; Tyler Pipe Div.; Utilities Div.
      - j. Mueller Co.; Water Products Div.
      - k. NIBCO INC.

- I. U.S. Pipe and Foundry Company.
- m. Approved equal.
- 4. Nonrising-Stem, Metal-Seated Gate Valves:
  - a. Description: Gray- or ductile-iron body and bonnet; with cast-iron or bronze double-disc gate, bronze gate rings, bronze stem, and stem nut.
    - 1) Standard: AWWA C500.
    - 2) Minimum Pressure Rating: 200 psig.
    - 3) End Connections: Mechanical joint.
    - 4) Interior Coating: Complying with AWWA C550.
- 5. Nonrising-Stem, Resilient-Seated Gate Valves:
  - a. Description: Gray- or ductile-iron body and bonnet; with bronze or gray- or ductile-iron gate, resilient seats, bronze stem, and stem nut.
    - 1) Standard: AWWA C509.
    - 2) Minimum Pressure Rating: 200 psig.
    - 3) End Connections: Mechanical joint.
    - 4) Interior Coating: Complying with AWWA C550.
- 6. Nonrising-Stem, High-Pressure, Resilient-Seated Gate Valves:
  - a. Description: Ductile-iron body and bonnet; with bronze or ductile-iron gate, resilient seats, bronze stem, and stem nut.
    - 1) Standard: AWWA C509.
    - 2) Minimum Pressure Rating: 250 psig.
    - 3) End Connections: Push on or mechanical joint.
    - 4) Interior Coating: Complying with AWWA C550.
- 7. OS&Y, Rising-Stem, Metal-Seated Gate Valves:
  - a. Description: Cast- or ductile-iron body and bonnet, with cast-iron double disc, bronze disc and seat rings, and bronze stem.
    - 1) Standard: AWWA C500.
    - 2) Minimum Pressure Rating: 200 psig.
    - 3) End Connections: Flanged.
- 8. OS&Y, Rising-Stem, Resilient-Seated Gate Valves:
  - a. Description: Cast- or ductile-iron body and bonnet, with bronze or gray- or ductile-iron gate, resilient seats, and bronze stem.
    - 1) Standard: AWWA C509.
    - 2) Minimum Pressure Rating: 200 psig.
    - 3) End Connections: Flanged.
- B. UL/FMG, Cast-Iron Gate Valves:

- 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- 3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
  - a. American Cast Iron Pipe Co.; American Flow Control Div.
  - b. American Cast Iron Pipe Co.; Waterous Co. Subsidiary.
  - c. Crane Co.; Crane Valve Group; Stockham Div.
  - d. McWane, Inc.; Clow Valve Co. Div. (Oskaloosa).
  - e. McWane, Inc.; Kennedy Valve Div.
  - f. McWane, Inc.; M & H Valve Company Div.
  - g. Mueller Co.; Water Products Div.
  - h. NIBCO INC.
  - i. U.S. Pipe and Foundry Company.
  - j. Or Approved Equal.
- 4. UL/FMG, Nonrising-Stem Gate Valves:
  - a. Description: Iron body and bonnet with flange for indicator post, bronze seating material, and inside screw.
    - 1) Standards: UL 262 and FMG approved.
    - 2) Minimum Pressure Rating: 175 psig.
    - 3) End Connections: Flanged.
- 5. OS&Y, Rising-Stem Gate Valves:
  - a. Description: Iron body and bonnet and bronze seating material.
    - 1) Standards: UL 262 and FMG approved.
    - 2) Minimum Pressure Rating: 175 psig.
    - 3) End Connections: Flanged.

### 2.5 GATE VALVE ACCESSORIES AND SPECIALTIES

- A. Tapping-Sleeve Assemblies:
  - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
    - a. American Cast Iron Pipe Co.; Waterous Co. Subsidiary.
    - b. East Jordan Iron Works, Inc.

- c. Flowserve.
- d. McWane, Inc.; Clow Valve Co. Div. (Oskaloosa).
- e. McWane, Inc.; Kennedy Valve Div.
- f. McWane, Inc.; M & H Valve Company Div.
- g. Mueller Co.; Water Products Div.
- h. U.S. Pipe and Foundry Company.
- i. Approved equal.
- 4. Description: Sleeve and valve compatible with drilling machine.
  - a. Standard: MSS SP-60.
  - b. Tapping Sleeve: Cast- or ductile-iron or stainless-steel, two-piece bolted sleeve with flanged outlet for new branch connection. Include sleeve matching size and type of pipe material being tapped and with recessed flange for branch valve.
  - c. Valve: AWWA, cast-iron, nonrising-stem, resilient-seated gate valve with one raised face flange mating tapping-sleeve flange.
- B. Valve Boxes: Comply with AWWA M44 for cast-iron valve boxes. Include top section, adjustable extension of length required for depth of burial of valve, plug with lettering "WATER," and bottom section with base that fits over valve and with a barrel approximately 5 inches in diameter.
  - 1. Operating Wrenches: Steel, tee-handle with one pointed end, stem of length to operate deepest buried valve, and socket matching valve operating nut.
- C. Indicator Posts: UL 789, FMG-approved, vertical-type, cast-iron body with operating wrench, extension rod, and adjustable cast-iron barrel of length required for depth of burial of valve.

### 2.6 WATER METERS

A. Water meters will be furnished by utility company. Contractor shall pay all associated tap fees.

## 2.7 BACKFLOW PREVENTERS

- A. Reduced-Pressure-Principle Backflow Preventers:
  - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
    - a. Ames Fire & Waterworks; a division of Watts Regulator Co.
    - b. Conbraco Industries, Inc.

- c. FEBCO; SPX Valves & Controls.
- d. Flomatic Corporation.
- e. Watts Water Technologies, Inc.
- f. Zurn Plumbing Products Group; Wilkins Water Control Products Div.
- g. Approved equal.
- 4. Standard: ASSE 1013.
- 5. Operation: Continuous-pressure applications.
- 6. Pressure Loss: 12 psig maximum, through middle 1/3 of flow range.
- 7. Body: Bronze for NPS 2 and smaller; cast iron with interior lining complying with AWWA C550 or that is FDA approved for NPS 2-1/2 and larger.
- 8. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
- 9. Configuration: Designed for horizontal, straight through flow.
- 10. Accessories:
  - a. Valves: Ball type with threaded ends on inlet and outlet of NPS 2 and smaller; OS&Y gate type with flanged ends on inlet and outlet of NPS 2-1/2 and larger.
  - b. Air-Gap Fitting: ASME A112.1.2, matching backflow preventer connection.
- B. Double-Check, Backflow-Prevention Assemblies:
  - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
    - a. Ames Fire & Waterworks; a division of Watts Regulator Co.
    - b. Conbraco Industries, Inc.
    - c. FEBCO; SPX Valves & Controls.
    - d. Flomatic Corporation.
    - e. Watts Water Technologies, Inc.
    - f. Zurn Plumbing Products Group; Wilkins Water Control Products Div.
    - g. Approved equal.
  - 4. Standard: ASSE 1015.
  - 5. Operation: Continuous-pressure applications, unless otherwise indicated.
  - 6. Pressure Loss: 5 psig maximum, through middle 1/3 of flow range.
  - 7. Body: Bronze for NPS 2 and smaller; cast iron with interior lining complying with AWWA C550 or that is FDA approved for NPS 2-1/2 and larger.
  - 8. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
  - 9. Configuration: Designed for horizontal, straight through flow.
  - 10. Accessories: Ball valves with threaded ends on inlet and outlet of NPS 2 and smaller; OS&Y gate valves with flanged ends on inlet and outlet of NPS 2-1/2 and larger.

## 2.8 WATER METER BOXES

- A. Description: Cast-iron body and cover for disc-type water meter, with lettering "WATER METER" in cover; and with slotted, open-bottom base section of length to fit over service piping.
  - 1. Option: Base section may be cast-iron, PVC, clay, or other pipe.
- B. Description: Cast-iron body and double cover for disc-type water meter, with lettering "WATER METER" in top cover; and with separate inner cover; air space between covers; and slotted, open-bottom base section of length to fit over service piping.
- C. Description: Polymer-concrete body and cover for disc-type water meter, with lettering "WATER" in cover; and with slotted, open-bottom base section of length to fit over service piping. Include vertical and lateral design loadings of 15,000 lb minimum over 10 by 10 inches square.

## 2.9 CONCRETE VAULTS

- A. Description: Precast, reinforced-concrete vault, designed for A-16 load designation according to ASTM C 857 and made according to ASTM C 858.
  - 1. Ladder: ASTM A 36/A 36M, steel or polyethylene-encased steel steps.
  - 2. Manhole: ASTM A 48/A 48M Class No. 35A minimum tensile strength, gray-iron traffic frame and cover.
    - a. Dimension: 24-inch minimum diameter, unless otherwise indicated.
  - 3. Manhole: ASTM A 536, Grade 60-40-18, ductile-iron traffic frame and cover.
    - a. Dimension: 24-inch-minimum diameter, unless otherwise indicated.
  - 4. Drain: ASME A112.6.3, cast-iron floor drain with outlet of size indicated. Include body anchor flange, light-duty cast-iron grate, bottom outlet, and integral or field-installed bronze ball or clapper-type backwater valve.

### 2.10 FIRE HYDRANTS

- A. Dry-Barrel Fire Hydrants:
  - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
    - a. American AVK Co.; Valves & Fittings Div.
    - b. American Cast Iron Pipe Co.; American Flow Control Div.

- c. American Cast Iron Pipe Co.; Waterous Co. Subsidiary.
- d. American Foundry Group, Inc.
- e. East Jordan Iron Works, Inc.
- f. McWane, Inc.; Clow Valve Co. Div. (Oskaloosa).
- g. McWane, Inc.; Kennedy Valve Div.
- h. McWane, Inc.; M & H Valve Company Div.
- i. Mueller Co.; Water Products Div.
- j. Troy Valve; a division of Penn-Troy Manufacturing, Inc.
- k. U.S. Pipe and Foundry Company.
- I. Or Approved Equal
- 4. Description: Freestanding, with one NPS 4-1/2 and two NPS 2-1/2 outlets, 5-1/4inch main valve, drain valve, and NPS 6 mechanical-joint inlet. Include interior coating according to AWWA C550. Hydrant shall have cast-iron body, compression-type valve opening against pressure and closing with pressure.
  - a. Standard: AWWA C502.
  - b. Pressure Rating: 150 psig minimum.
- 5. Description: Freestanding, with one NPS 4-1/2 and two NPS 2-1/2 outlets, 5-1/4inch main valve, drain valve, and NPS 6 mechanical-joint inlet. Hydrant shall have cast-iron body, compression-type valve opening against pressure and closing with pressure.
  - a. Standards: UL 246, FMG approved.
  - b. Pressure Rating: 150 psig minimum.
  - c. Outlet Threads: NFPA 1963, with external hose thread used by local fire department. Include cast-iron caps with steel chains.
  - d. Operating and Cap Nuts: Pentagon, 1-1/2 inches point to flat.
  - e. Direction of Opening: Open hydrant valve by turning operating nut to left or counterclockwise.
  - f. Exterior Finish: Red alkyd-gloss enamel paint, unless otherwise indicated.

# PART 3 - EXECUTION

### 3.1 EARTHWORK

A. Refer to Section 312000 "Earth Moving" for excavating, trenching, and backfilling.

### 3.2 PIPING APPLICATIONS

- A. General: Use pipe, fittings, and joining methods for piping systems according to the following applications.
- B. Transition couplings and special fittings with pressure ratings at least equal to piping pressure rating may be used, unless otherwise indicated.
- C. Do not use flanges or unions for underground piping.

- D. Flanges, unions, and special fittings may be used, instead of joints indicated, on aboveground piping and piping in vaults.
- E. Underground water-service piping NPS 3/4 to NPS 3 shall be soft copper tube, ASTM B 88, Type K; wrought-copper, solder-joint fittings; and brazed joints.
- F. Underground water-service piping NPS 4 and NPS 6 shall be any of the following:
  - 1. Soft copper tube, ASTM B 88, Type K; wrought-copper, solder-joint fittings; and brazed joints.
  - 2. Ductile-iron, push-on-joint pipe; ductile-iron, push-on-joint fittings; and gasketed joints.
  - 3. NPS 4 and NPS 6: NPS 6 PVC, AWWA Class 150 pipe; PVC, AWWA Class 150 molded fittings; and gasketed joints.
- G. Water Meter Box Water-Service Piping NPS 3/4 to NPS 2 shall be same as underground water-service piping.
- H. Underground Fire-Service-Main Piping NPS 4 to NPS 8 shall be any of the following:
  - 1. Ductile-iron, push-on-joint pipe; ductile-iron, push-on-joint fittings; and gasketed joints.
  - 2. PE, Class 200, fire-service pipe; molded PE fittings; and heat-fusion joints.
  - 3. PVC, AWWA Class 150 pipe listed for fire-protection service; PVC Class 150 fabricated or molded fittings; and gasketed joints.
  - 4. PVC, AWWA Class 200 pipe listed for fire-protection service; PVC Class 200 fabricated fittings; and gasketed joints.
- I. Underground Combined Water-Service and Fire-Service-Main Piping NPS 6 to NPS 10 shall be any of the following:
  - 1. Ductile-iron, push-on-joint pipe; ductile-iron, push-on-joint fittings; and gasketed joints.
  - 2. PVC, AWWA Class 200 pipe listed for fire-protection service; PVC fabricated or molded fittings of same class as pipe; and gasketed joints.

### 3.3 VALVE APPLICATIONS

- A. General Application: Use mechanical-joint-end valves for NPS 3 and larger underground installation. Use threaded- or flanged-end valves for installation in vaults. Use UL/FMG, nonrising-stem gate valves for installation with indicator posts. Use corporation valves and curb valves with ends compatible with piping, for NPS 2 and smaller installation.
- B. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
  - 1. Underground Valves, NPS 3 and Larger: AWWA, cast-iron, nonrising-stem, resilient-seated gate valves with valve box.

2. Underground Valves, NPS 4 and Larger, for Indicator Posts: UL/FMG, cast-iron, nonrising-stem gate valves with indicator post.

# 3.4 PIPING SYSTEMS - COMMON REQUIREMENTS

A. See Division 2 Section "Piped Utilities - Basic Materials and Methods" for pipingsystem common requirements.

## 3.5 PIPING INSTALLATION

- A. Water-Main Connection: Arrange with utility company for tap of size and in location indicated in water main.
- B. Water-Main Connection: Tap water main according to requirements of water utility company and of size and in location indicated.
- C. Make connections larger than NPS 2 with tapping machine according to the following:
  - 1. Install tapping sleeve and tapping valve according to MSS SP-60.
  - 2. Install tapping sleeve on pipe to be tapped. Position flanged outlet for gate valve.
  - 3. Use tapping machine compatible with valve and tapping sleeve; cut hole in main. Remove tapping machine and connect water-service piping.
  - 4. Install gate valve onto tapping sleeve. Comply with MSS SP-60. Install valve with stem pointing up and with valve box.
- D. Make connections NPS 2 and smaller with drilling machine according to the following:
  - 1. Install service-saddle assemblies and corporation valves in size, quantity, and arrangement required by utility company standards.
  - 2. Install service-saddle assemblies on water-service pipe to be tapped. Position outlets for corporation valves.
  - 3. Use drilling machine compatible with service-saddle assemblies and corporation valves. Drill hole in main. Remove drilling machine and connect water-service piping.
  - 4. Install corporation valves into service-saddle assemblies.
  - 5. Install manifold for multiple taps in water main.
  - 6. Install curb valve in water-service piping with head pointing up and with service box.
- E. Comply with NFPA 24 for fire-service-main piping materials and installation.
  - 1. Install copper tube and fittings according to CDA's "Copper Tube Handbook."
- F. Install ductile-iron, water-service piping according to AWWA C600 and AWWA M41.
- G. Install PE pipe according to ASTM D 2774 and ASTM F 645.
- H. Install PVC, AWWA pipe according to ASTM F 645 and AWWA M23.

- I. Bury piping with depth of cover over top at least 42 inches, with top at least 12 inches below level of maximum frost penetration.
- J. Extend water-service piping and connect to water-supply source and building-waterpiping systems at outside face of building wall in locations and pipe sizes indicated.
  - 1. Terminate water-service piping at building wall until building-water-piping systems are installed. Terminate piping with caps, plugs, or flanges as required for piping material. Make connections to building-water-piping systems when those systems are installed.
- K. Install underground piping with restrained joints at horizontal and vertical changes in direction. Use restrained-joint piping, thrust blocks, anchors, tie-rods and clamps, and other supports.

## 3.6 JOINT CONSTRUCTION

- A. See Division 2 Section "Piped Utilities Basic Materials and Methods" for basic piping joint construction.
- B. Make pipe joints according to the following:
  - 1. Ductile-Iron Piping, Gasketed Joints for Water-Service Piping: AWWA C600 and AWWA M41.
  - 2. Ductile-Iron Piping, Gasketed Joints for Fire-Service-Main Piping: UL 194.
  - 3. Ductile-Iron Piping, Grooved Joints: Cut-groove pipe. Assemble joints with grooved-end, ductile-iron-piping couplings, gaskets, lubricant, and bolts according to coupling manufacturer's written instructions.
  - 4. PE Piping Insert-Fitting Joints: Use plastic insert fittings and fasteners according to fitting manufacturer's written instructions.
  - 5. PVC Piping Gasketed Joints: Use joining materials according to AWWA C900. Construct joints with elastomeric seals and lubricant according to ASTM D 2774 or ASTM D 3139 and pipe manufacturer's written instructions.
  - 6. Dissimilar Materials Piping Joints: Use adapters compatible with both piping materials, with OD, and with system working pressure.

# 3.7 ANCHORAGE INSTALLATION

- A. Anchorage, General: Install water-distribution piping with restrained joints. Anchorages and restrained-joint types that may be used include the following:
  - 1. Concrete thrust blocks.
  - 2. Locking mechanical joints.
  - 3. Set-screw mechanical retainer glands.
  - 4. Bolted flanged joints.
  - 5. Heat-fused joints.
  - 6. Pipe clamps and tie rods.

- B. Install anchorages for tees, plugs and caps, bends, crosses, valves, and hydrant branches. Include anchorages for the following piping systems:
  - 1. Gasketed-Joint, Ductile-Iron, Water-Service Piping: According to AWWA C600.
  - 2. Gasketed-Joint, PVC Water-Service Piping: According to AWWA M23.
  - 3. Fire-Service-Main Piping: According to NFPA 24.
- C. Apply full coat of asphalt or other acceptable corrosion-resistant material to surfaces of installed ferrous anchorage devices.

#### 3.8 VALVE INSTALLATION

- A. AWWA Gate Valves: Comply with AWWA C600 and AWWA M44. Install each underground valve with stem pointing up and with valve box.
- B. UL/FMG, Gate Valves: Comply with NFPA 24. Install each underground valve and valves in vaults with stem pointing up and with vertical cast-iron indicator post.
- C. MSS Valves: Install as component of connected piping system.
- D. Corporation Valves and Curb Valves: Install each underground curb valve with head pointed up and with service box.

#### 3.9 BACKFLOW PREVENTER INSTALLATION

- A. Install backflow preventers of type, size, and capacity indicated. Include valves and test cocks. Install according to requirements of plumbing and health department and authorities having jurisdiction.
- B. Do not install backflow preventers that have relief drain in vault or in other spaces subject to flooding.
- C. Do not install bypass piping around backflow preventers.
- D. Support NPS 2-1/2 and larger backflow preventers, valves, and piping near floor and on brick or concrete piers.

### 3.10 CONCRETE VAULT INSTALLATION

A. Install precast concrete vaults according to ASTM C 891.

## 3.11 FIRE HYDRANT INSTALLATION

- A. General: Install each fire hydrant with separate gate valve in supply pipe, anchor with restrained joints or thrust blocks, and support in upright position.
- B. Wet-Barrel Fire Hydrants: Install with valve below frost line. Provide for drainage.

- C. AWWA Fire Hydrants: Comply with AWWA M17.
- D. UL/FMG Fire Hydrants: Comply with NFPA 24.

# 3.12 FIRE DEPARTMENT CONNECTION INSTALLATION

A. Install protective pipe bollards on three sides of each fire department connection. Pipe bollards are specified in Section 055000 "Metal Fabrications."

### 3.13 CONNECTIONS

- A. See Division 2 Section "Piped Utilities Basic Materials and Methods" for piping connections to valves and equipment.
- B. Connect water-distribution piping to existing water main. Use tapping sleeve and tapping valve.
- C. Connect water-distribution piping to interior domestic water and fire-suppression piping.
- D. Connect waste piping from concrete vault drains to storm-drainage system. See Section 334100 "Storm Utility Drainage Piping" for connection to storm-sewer piping.

## 3.14 FIELD QUALITY CONTROL

- A. Piping Tests: Conduct piping tests before joints are covered and after concrete thrust blocks have hardened sufficiently. Fill pipeline 24 hours before testing and apply test pressure to stabilize system. Use only potable water.
- B. Hydrostatic Tests: Test at not less than one-and-one-half times working pressure for two hours.
  - 1. Increase pressure in 50-psig increments and inspect each joint between increments. Hold at test pressure for 1 hour; decrease to 0 psig. Slowly increase again to test pressure and hold for 1 more hour. Maximum allowable leakage is 2 quarts per hour per 100 joints. Remake leaking joints with new materials and repeat test until leakage is within allowed limits.
- C. Prepare reports of testing activities.

### 3.15 IDENTIFICATION

- A. Install continuous underground detectable warning tape during backfilling of trench for underground water-distribution piping. Locate below finished grade, directly over piping. Underground warning tapes are specified in Section 312000 "Earth Moving."
- A. Permanently attach equipment nameplate or marker indicating plastic water-service piping, on main electrical meter panel. . See Division 2 Section "Piped Utilities Basic Materials and Methods" for identifying devices.

# B. CLEANING

- C. Clean and disinfect water-distribution piping as follows:
  - 1. Purge new water-distribution piping systems and parts of existing systems that have been altered, extended, or repaired before use.
  - 2. Use purging and disinfecting procedure prescribed by authorities having jurisdiction or, if method is not prescribed by authorities having jurisdiction, use procedure described in NFPA 24 for flushing of piping. Flush piping system with clean, potable water until dirty water does not appear at points of outlet.
  - 3. Use purging and disinfecting procedure prescribed by authorities having jurisdiction or, if method is not prescribed by authorities having jurisdiction, use procedure described in AWWA C651 or do as follows:
    - a. Fill system or part of system with water/chlorine solution containing at least 50 ppm of chlorine; isolate and allow to stand for 24 hours.
    - b. Drain system or part of system of previous solution and refill with water/chlorine solution containing at least 200 ppm of chlorine; isolate and allow to stand for 3 hours.
    - c. After standing time, flush system with clean, potable water until no chlorine remains in water coming from system.
    - d. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedure if biological examination shows evidence of contamination.
- D. Prepare reports of purging and disinfecting activities.

END OF SECTION 331113

# SECTION 331313 - FACILITY SANITARY SEWERS

## PART 1 - GENERAL

#### 1.1 SUMMARY

- A. Section Includes:
  - 1. Pipe and fittings.
  - 2. Nonpressure and pressure couplings.
  - 3. Cleanouts.
  - 4. Manholes.

#### 1.2 ACTION SUBMITTALS

A. Shop Drawings: For manholes. Include plans, elevations, sections, details, and frames and covers.

#### 1.3 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Show pipe sizes, locations, and elevations. Retain first paragraph below for product certificates from manufacturers.
- B. Field quality-control reports.

#### PART 2 - PRODUCTS

#### 2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
  - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.

## 2.2 PVC PIPE AND FITTINGS

- A. PVC Type PSM Sewer Piping:
  - 1. Pipe: ASTM D 3034, SDR 35, PVC Type PSM sewer pipe with bell-and-spigot ends for gasketed joints.
  - 2. Fittings: ASTM D 3034, PVC with bell ends.
  - 3. Gaskets: ASTM F 477, elastomeric seals.

## 2.3 NONPRESSURE-TYPE TRANSITION COUPLINGS

- A. Comply with ASTM C 1173, elastomeric, sleeve-type, reducing or transition coupling, for joining underground nonpressure piping. Include ends of same sizes as piping to be joined and corrosion-resistant-metal tension band and tightening mechanism on each end.
- B. Sleeve Materials:
  - 1. For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
  - 2. For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.
- C. Unshielded, Flexible Couplings:
  - 1. Description: Elastomeric sleeve with stainless-steel shear ring and corrosionresistant-metal tension band and tightening mechanism on each end.
    - a. Manufacturers:
      - 1) Fernco, Inc.
      - 2) Approved equal.
- D. Ring-Type, Flexible Couplings: Elastomeric compression seal with dimensions to fit inside bell of larger pipe and for spigot of smaller pipe to fit inside ring.
  - 1. Manufacturers:
    - a. Fernco, Inc.
    - b. Approved equal.

### 2.4 CLEANOUTS

- A. Cast-Iron Cleanouts: ASME A112.36.2M, round, gray-iron housing with clamping device and round, secured, scoriated, gray-iron cover. Include gray-iron ferrule with inside calk or spigot connection and countersunk, tapered-thread, brass closure plug.
  - 1. Available Manufacturers:
    - a. Josam Company.
    - b. MIFAB Manufacturing Inc.
    - c. Smith, Jay R. Mfg. Co.
    - d. Wade Div.; Tyler Pipe.
    - e. Watts Industries, Inc.
    - f. Watts Industries, Inc.; Enpoco, Inc. Div.
    - g. Zurn Specification Drainage Operation; Zurn Plumbing Products Group.
    - h. Approved equal.
  - 2. Top-Loading Classification(s): Medium Duty and Heavy Duty.

3. Sewer Pipe Fitting and Riser to Cleanout: ASTM A 74, Service class, cast-iron soil pipe and fittings.

# 2.5 MANHOLES

- A. Standard Precast Concrete Manholes:
  - 1. Description: ASTM C 478, precast, reinforced concrete, of depth indicated, with provision for sealant joints.
  - 2. Diameter: 48 inches minimum unless otherwise indicated.
  - 3. Ballast: Increase thickness of precast concrete sections or add concrete to base section, as required to prevent flotation.
  - 4. Base Section: 6-inch minimum thickness for floor slab and 4-inch minimum thickness for walls and base riser section; with separate base slab or base section with integral floor.
  - 5. Riser Sections: 4-inch minimum thickness, of length to provide depth indicated.
  - 6. Top Section: Eccentric-cone type unless concentric-cone or flat-slab-top type is indicated; with top of cone of size that matches grade rings.
  - 7. Joint Sealant: ASTM C 990, bitumen or butyl rubber.
  - 8. Resilient Pipe Connectors: ASTM C 923, cast or fitted into manhole walls, for each pipe connection.
  - 9. Steps: Individual FRP steps or FRP ladder; wide enough to allow worker to place both feet on one step and designed to prevent lateral slippage off step. Cast or anchor steps into sidewalls at 12- to 16-inch intervals. Omit steps if total depth from floor of manhole to finished grade is less than 48 inches.
  - 10. Adjusting Rings: Interlocking rings, with level or sloped edge in thickness and diameter matching manhole frame and cover, and with height as required to adjust manhole frame and cover to indicated elevation and slope. Include sealant recommended by ring manufacturer.
  - 11. Grade Rings: Reinforced-concrete rings, 6- to 9-inch total thickness, with diameter matching manhole frame and cover, and with height as required to adjust manhole frame and cover to indicated elevation and slope.
- B. Manhole Frames and Covers:
  - 1. Description: Ferrous; 24-inch ID by 7- to 9-inch riser, with 4-inch-minimum-width flange and 26-inch-diameter cover. Include indented top design with lettering cast into cover, using wording equivalent to "SANITARY SEWER."
  - 2. Material: ASTM A 536, Grade 60-40-18 ductile iron unless otherwise indicated.

### 2.6 CONCRETE

- A. General: Cast-in-place concrete complying with ACI 318, ACI 350/350R, and the following:
  - 1. Cement: ASTM C 150, Type II.
  - 2. Fine Aggregate: ASTM C 33, sand.
  - 3. Coarse Aggregate: ASTM C 33, crushed gravel.
  - 4. Water: Potable.

- B. Portland Cement Design Mix: 4000 psi minimum, with 0.45 maximum water/cementitious materials ratio.
  - 1. Reinforcing Fabric: ASTM A 185/A 185M, steel, welded wire fabric, plain.
  - 2. Reinforcing Bars: ASTM A 615/A 615M, Grade 60 (420 MPa) deformed steel.
- C. Manhole Channels and Benches: Factory or field formed from concrete. Portland cement design mix, 4000 psi minimum, with 0.45 maximum water/cementitious materials ratio. Include channels and benches in manholes.
  - 1. Channels: Concrete invert, formed to same width as connected piping, with height of vertical sides to three-fourths of pipe diameter. Form curved channels with smooth, uniform radius and slope.
    - a. Invert Slope: 2 percent through manhole.
  - 2. Benches: Concrete, sloped to drain into channel.
    - a. Slope: 8 percent.
- D. Ballast and Pipe Supports: Portland cement design mix, 3000 psi minimum, with 0.58 maximum water/cementitious materials ratio.
  - 1. Reinforcing Fabric: ASTM A 185/A 185M, steel, welded wire fabric, plain.
  - 2. Reinforcing Bars: ASTM A 615/A 615M, Grade 60 (420 MPa) deformed steel.

### PART 3 - EXECUTION

### 3.1 EARTHWORK

A. Excavating, trenching, and backfilling are specified in Section 312000 "Earth Moving."

## 3.2 PIPING APPLICATIONS

- A. Pipe couplings and fittings with pressure ratings at least equal to piping rating may be used in applications below, unless otherwise indicated.
  - 1. Use pressure-type Ductile Iron mechanical joint solid sleeve type joints where required to join gravity-flow, nonpressure sewer piping, unless otherwise indicated.
- B. Gravity-Flow, Nonpressure Sewer Piping: Use the following pipe materials for each size range:
  - 1. NPS 3 and NPS 4: NPS 6 ductile-iron, gravity sewer pipe; ductile-iron standard fittings; gaskets; and gasketed joints.
  - 2. NPS 3 and NPS 4: NPS 4 PVC sewer pipe and fittings, gaskets, and gasketed joints.
  - 3. NPS 5 and NPS 6: NPS 6 ductile-iron, gravity sewer pipe; ductile-iron standard fittings; gaskets; and gasketed joints.

- 4. NPS 5 and NPS 6: NPS 6 PVC sewer pipe and fittings, gaskets, and gasketed joints.
- 5. NPS 8 and NPS 10: Ductile-iron, gravity sewer pipe; ductile-iron standard fittings; gaskets; and gasketed joints.
- 6. NPS 8 and NPS 10: PVC sewer pipe and fittings, gaskets, and gasketed joints.
- 7. NPS 12 to NPS 16: Ductile-iron, gravity sewer pipe; ductile-iron standard fittings; gaskets; and gasketed joints.
- 8. NPS 12 and NPS 15: PVC sewer pipe and fittings, gaskets, and gasketed joints.

## 3.3 PIPING INSTALLATION

- A. General Locations and Arrangements: Drawing plans and details indicate general location and arrangement of underground sanitary sewer piping. Location and arrangement of piping layout take into account design considerations. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.
- B. Install piping beginning at low point, true to grades and alignment indicated with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for using lubricants, cements, and other installation requirements.
- C. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing sewer is indicated.
- D. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.
- E. When installing pipe under streets or other obstructions that cannot be disturbed, use pipe-jacking process of microtunneling.
- F. Install gravity-flow, nonpressure, drainage piping according to the following:
  - 1. Install piping pitched down in direction of flow, at minimum slope of 1% for pipe under 8" in diameter 0.4% for 8 in pipe, 0.28% for 10 inch pipe and 0.22% for 12" pipe, unless otherwise indicated.
  - 2. Install piping NPS 6 and larger with restrained joints at tee fittings and at changes in direction. Use corrosion-resistant rods, pipe or fitting manufacturer's proprietary restraint system, or cast-in-place-concrete supports or anchors.
  - 3. Install piping with 42-inch minimum cover.
  - 4. Install piping below frost line.
  - 5. Install hub-and-spigot, cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook."
  - 6. Install PVC sewer piping according to ASTM D 2321 and ASTM F 1668.
- G. Clear interior of piping and manholes of dirt and superfluous material as work progresses. Maintain swab or drag in piping, and pull past each joint as it is completed. Place plug in end of incomplete piping at end of day and when work stops.

# 3.4 PIPE JOINT CONSTRUCTION

- A. Basic piping joint construction is specified in Division 2 Section "Piped Utilities Basic Materials and Methods." Where specific joint construction is not indicated, follow piping manufacturer's written instructions.
- B. Join gravity-flow, nonpressure, drainage piping according to the following:
  - 1. Join PVC Type PSM sewer piping according to ASTM D 2321 and ASTM D 3034 for elastomeric-seal joints or ASTM D 3034 for elastomeric-gasket joints.
  - 2. Join dissimilar pipe materials with nonpressure-type, flexible couplings.
- C. Pipe couplings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
  - 1. Use nonpressure flexible couplings where required to join gravity-flow, nonpressure sewer piping unless otherwise indicated.
    - a. Unshielded flexible couplings for pipes of same or slightly different OD.
    - b. Unshielded, increaser/reducer-pattern, flexible couplings for pipes with different OD.
    - c. Ring-type flexible couplings for piping of different sizes where annular space between smaller piping's OD and larger piping's ID permits installation.

### 3.5 MANHOLE INSTALLATION

- A. General: Install manholes complete with appurtenances and accessories indicated.
- B. Install precast concrete manhole sections with sealants according to ASTM C 891.
- C. Form continuous concrete channels and benches between inlets and outlet.
- D. Set tops of frames and covers flush with finished surface of manholes that occur in pavements. Set tops 3 inches above finished surface elsewhere unless otherwise indicated.

### 3.6 CONCRETE PLACEMENT

A. Place cast-in-place concrete according to ACI 318.

# 3.7 CLEANOUT INSTALLATION

- A. Install cleanouts and riser extensions from sewer pipes to cleanouts at grade. Use cast-iron soil pipe fittings in sewer pipes at branches for cleanouts, and use cast-iron soil pipe for riser extensions to cleanouts. Install piping so cleanouts open in direction of flow in sewer pipe.
  - 1. Use Light-Duty, top-loading classification cleanouts in earth or unpaved foottraffic areas.

- 2. Use Medium-Duty, top-loading classification cleanouts in paved foot-traffic areas.
- 3. Use Heavy-Duty, top-loading classification cleanouts in vehicle-traffic service areas.
- 4. Use Extra-Heavy-Duty, top-loading classification cleanouts in roads.
- B. Set cleanout frames and covers in concrete pavement and roads with tops flush with pavement surface.

#### 3.8 CONNECTIONS

- A. Connect nonpressure, gravity-flow drainage piping to building's sanitary building drains specified in Section 221316 "Sanitary Waste and Vent Piping."
- B. Make connections to existing piping and underground manholes.
  - 1. Use commercially manufactured wye fittings for piping branch connections. Remove section of existing pipe, install wye fitting into existing piping, and encase entire wye fitting plus 6-inch overlap with not less than 6 inches of concrete with 28-day compressive strength of 3000 psi.

#### 3.9 IDENTIFICATION

- A. Materials and their installation are specified in Section 312000 "Earth Moving." Arrange for installation of green warning tapes directly over piping and at outside edges of underground manholes.
  - 1. Use warning tape or detectable warning tape over ferrous piping.
  - 2. Use detectable warning tape over nonferrous piping and over edges of underground manholes.

### 3.10 FIELD QUALITY CONTROL

- A. Inspect interior of piping to determine whether line displacement or other damage has occurred. Inspect after approximately 24 inches of backfill is in place, and again at completion of Project.
  - 1. Submit separate report for each system inspection.
  - 2. Defects requiring correction include the following:
    - a. Alignment: Less than full diameter of inside of pipe is visible between structures.
    - b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
    - c. Damage: Crushed, broken, cracked, or otherwise damaged piping.
    - d. Infiltration: Water leakage into piping.
    - e. Exfiltration: Water leakage from or around piping.
  - 3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.

- 4. Reinspect and repeat procedure until results are satisfactory.
- B. Test new piping systems, and parts of existing systems that have been altered, extended, or repaired, for leaks and defects.
  - 1. Do not enclose, cover, or put into service before inspection and approval.
  - 2. Test completed piping systems according to requirements of authorities having jurisdiction.
  - 3. Schedule tests and inspections by authorities having jurisdiction with at least 24 hours' advance notice.
  - 4. Submit separate report for each test.
  - 5. Hydrostatic Tests: Test sanitary sewerage according to requirements of authorities having jurisdiction and the following:
    - a. Fill sewer piping with water. Allowable leakage is maximum of 30 gal/inch of nominal pipe size per mile of pipe, during 24-hour period.
    - b. Close openings in system and fill with water.
    - c. Purge air and refill with water.
    - d. Disconnect water supply.
    - e. Test and inspect joints for leaks.
  - 6. Air Tests: Test sanitary sewerage according to requirements of authorities having jurisdiction, UNI-B-6, and the following:
    - a. Option: Test plastic gravity sewer piping according to ASTM F 1417.
    - b. Option: Test concrete gravity sewer piping according to ASTM C 924.
  - 7. Manholes: Perform hydraulic test according to ASTM C 969.
- C. Leaks and loss in test pressure constitute defects that must be repaired.
- D. Replace leaking piping using new materials, and repeat testing until leakage is within allowances specified.

### 3.11 CLEANING

A. Clean dirt and superfluous material from interior of piping. Flush with potable water.

END OF SECTION 331313

# SECTION 332000 – PACKAGE WASTEWATER TREATMENT PLANT

# PART 1 - GENERAL

#### 1.1 SUMMARY

A. This Section describes the requirements for a packaged wastewater treatment plant as described herein and as indicated on the drawings. The contractor shall furnish all labor, materials, equipment, services and incidentals required to fabricate, install test, and place into operation an extended aeration packaged wastewater treatment plant that meets all the current regulations of the Environmental Protection Agency office having jurisdiction for this project.

### 1.2 RELATED WORK SPECIFIED ELSEWHERE

- A. Drawings and general provisions of the Contract apply to this Section.
- B. Related Sections: The following Sections contain requirements that relate to this section:
  - Section 331113 Facility Water Distribution Piping
  - Section 331313 Facility Sanitary Sewers

#### 1.3 SUBMITTALS

- A. General: Submit each item in this Article according to the Conditions of the Contract.
- B. Product data including rated capacities, furnished specialties, accessories, and installation instructions for each piece of equipment that comprises the treatment plant. Such items include but are not limited to the following:
  - Blowers- indicate operating point on published performance curve.
  - Pumps- indicate operating point on published performance curve.
  - Chemical Feed Equipment.
  - Tankage- each type and construction materials.
  - Filters.
  - A complete bill of materials.
  - Detailed Motor Data for each motor used in equipment above including voltage.
  - Control panel fabrication drawings with wiring diagrams.
- C. Shop drawings detailing the entire plant layout including interconnecting piping, dimensions, anchor bolt locations, interconnecting electrical wiring, grating locations, tankage elevations, weights of all equipment and calculations as required for final approval of plant by Kentucky Division of Water.

- D. Any calculations of system components supporting the sizing and configuration or other documentation needed for support to apply and obtain permits from the Kentucky Division of Water.
- E. Operation and Maintenance instructions.

## 1.4 QUALITY ASSURANCE

A. Single Source responsibility: The entire plant shall be furnished and installed by one single source supplier.

## 1.5 SYSTEM DESCRIPTIONS

- A. The Contractor shall furnish three pre-cast concrete sewage treatment plants designed on an activated sludge process of extended aeration. The completed systems shall be capable of treating the following average flow conditions of domestic sewage (and maximum design capacity denoted in paratheses):
  - 4,000 gallons per day (10,000 gpd) for Spottsville Elementary School,
  - 1,400 gallons per day (4,000 gpd) for Niagara Elementary School
  - 1,200 gallons per day (4,000 gpd) for Cairo Elementary School.

The complete systems shall include all necessary equipment for efficient plant operation. This design is based on plants built by N.E. Zabkar, Corporation 606-521-6482.

### 1.6 SUBSTITUTIONS

A. The contractor is responsible for obtaining all required permits and approvals. If any substitutions or deviations to the approved plans and specifications are used, documentation must be provided showing that the substitutions or deviations meet the intent of the specifications and will be permitted by the governing agency.

# PART 2 - NON-CORROSIVE CONSTRUCTION

2.1 The complete systems shall be constructed out of materials that are not affected by the corrosive action of the sewage. All tankage shall be precast concrete, piping shall be stainless steel and hot dipped galvanized and schedule 80 PVC, blower housings shall be fiberglass, control panel shall be stainless, and submerged weirs, baffles, and miscellaneous metal items shall be constructed out of aluminum or stainless steel. All grating shall be industrial hot dipped galvanized or aluminum bar grating.

## PART 3 – AERATION CHAMBER

3.1 The Spottsville Elementary School aeration chamber shall be designed to allow for a minimum of 24 hours retention based on the existing permitted capacity of 10,000 gallons per day, average daily flow of domestic sewage. Maximum organic loading of 15 pounds per day of BOD<sub>5</sub> per 1,000 cubic feet of tank volume should be checked against the aeration tank capacity. The total aeration tank capacity less fillets shall be

minimum 10,000 gallons. Air is supplied to the chamber by the means of air diffusion in the minimum amount of 2,050 cubic feet per pound of applied BOD<sub>5</sub>.

- 3.2 The Niagara Elementary School aeration chamber shall be designed to allow for a minimum of 24 hours retention based on the existing permitted capacity of 4,000 gallons per day, average daily flow of domestic sewage. Maximum organic loading of 15 pounds per day of BOD<sub>5</sub> per 1,000 cubic feet of tank volume should be checked against the aeration tank capacity. The total aeration tank capacity less fillets shall be minimum 4,000 gallons. Air is supplied to the chamber by the means of air diffusion in the minimum amount of 2,050 cubic feet per pound of applied BOD<sub>5</sub>.
- 3.3 The Cairo Elementary School aeration chamber shall be designed to allow for a minimum of 24 hours retention based on the existing permitted capacity of 4,000 gallons per day, average daily flow of domestic sewage. Maximum organic loading of 15 pounds per day of BOD<sub>5</sub> per 1,000 cubic feet of tank volume should be checked against the aeration tank capacity. The total aeration tank capacity less fillets shall be minimum 4,000 gallons. Air is supplied to the chamber by the means of air diffusion in the minimum amount of 2,050 cubic feet per pound of applied BOD<sub>5</sub>.

### PART 4 – AIR DIFUSSION

- 4.1 The air makes contact with the sewage by means of 1.25" stainless steel diffuser drop suspended in the aeration tank. An air distribution manifold shall be installed on the longitudinal center of the tank with diffuser drop assembly connected thereto.
- 4.2 Each diffuser drop assembly shall be equipped with an air regulating and/or shutoff valve and disconnecting union. The diffusers shall be parallel to and near the bottom for optimum mixing of vessel contents. The diffusers are coarse air diffusers with air flow in the down direction to prevent sludge buildup.

### PART 5 – CLARIFER

- 5.1 The clarifier chambers shall be designed to offer effective settling conditions and a continuous return of sludge to the aeration chamber. The Clarifiers shall be constructed with hoppers each with a flat bottom of area of one square foot and side slopes of 60 degrees to the horizontal. A baffle shall be provided at the inlet of the clarifiers to prevent turbulence and short circuiting.
- 5.2 Spottsville Elementary shall have two hoppers, Niagara Elementary and Cairo Elementary shall have one hopper. All hoppers shall be equipped with an air induced sludge lift that will return the settled material back to the head of the aeration chamber. The rate of return of sludge is controlled by a ball valve on the air induction line.

### PART 6 – EFFLUENT WEIR TROUGH AND FLOW MEASUREMENT

6.1 The treated water, after being clarified shall exit the system via an aluminum double edge serrated weir. The weir shall be baffled in such a manner as to prevent floating solids from exiting the plant.

6.2 An ultrasonic flow measuring device shall be provided and installed in conjunction with the weir plate at the outlet to the disinfection tank. Flow meter must have a 4-20 mA output signal to control the Peristaltic Chemical Metering Pump to feed peracetic acid to the disinfection contact tank. Flow measurement device shall be a Pulsar OCF 6.1 ultrasonic level flow meter and transducer, or equivalent.

## PART 7 – TOTAL AIR REQUIREMENTS

7.1 Spottsville Elementary School

For BOD<sub>5</sub>: 2,050 CF per pound of  $BOD_5 = 24.2 \text{ CFM}$ 

For Ammonia and Nitrogen: 2,050 CF per pound of BOD<sub>5</sub> = 24.2 CFM

Sludge Returns: 2 returns x 7 CFM each = 14.0 CFM

Skimmer: 1 skimmer x 7 CFM each = 7.0 CFM

Sludge Holding Tank: (4 CFM per 1,000 gal) x (2,000 gal) = 8.0 CFM

Post Aeration: 4.0 CFM

Separate Surge Tank Blower: 20.0 CFM

7.2 Niagara Elementary School

For BOD<sub>5</sub>: 2,050 CF per pound of  $BOD_5 = 9.7$  CFM

For Ammonia and Nitrogen: 2,050 CF per pound of BOD<sub>5</sub> = 9.7 CFM

Sludge Returns: 2 returns x 7 CFM each = 14.0 CFM

Skimmer: 1 skimmer x 7 CFM each = 7.0 CFM

Sludge Holding Tank: (4 CFM per 1,000 gal) x (2,000 gal) = 8.0 CFM

Post Aeration: 4.0 CFM

Separate Surge Tank Blower: 20.0 CFM

7.3 Cairo Elementary School

For BOD<sub>5</sub>: 2,050 CF per pound of  $BOD_5 = 9.7$  CFM

For Ammonia and Nitrogen: 2,050 CF per pound of  $BOD_5 = 9.7$  CFM

Sludge Returns: 2 returns x 7 CFM each = 14.0 CFM

Skimmer: 1 skimmer x 7 CFM each = 7.0 CFM

Sludge Holding Tank: (4 CFM per 1,000 gal) x (2,000 gal) = 8.0 CFM

Post Aeration: 4.0 CFM

Separate Surge Tank Blower: 20.0 CFM

# PART 8 – AIR BLOWER AND MOTOR ASSEMBLY

- 8.1 All blower housings shall be fiberglass with a hinged lid for servicing. All blowers shall be belt driven Sutorbuilt blowers.
- 8.2 There will be two main blowers manufactured by Sutorbilt capable of supplying 90 CFM of air at 5 psi, for each plant. An inlet filter silencer and a pressure relief valve shall be included.
- 8.3 There will be one flow equalization basin blower manufactured by Sutorbilt capable of supplying 20 CFM of air at 5 psi, on each plant. An inlet filter silencer and a pressure relief valve shall be included.

# PART 9 – MAIN CONTROL SYSTEM

- 9.1 A central control system shall be provided as follows:
  - Enclosure Type: NEMA 4X Stainless steel (30x24x12) w/3-Point latching door handle
  - Enclosure Mounting: 24" Aluminum Pedestal w/ cord grips
  - Power Requirements: 240 Volt 3 Phase
  - Station Type: Two ½ HP Surge Pumps
  - One 1 HP EQ Blower
  - Two 5 HP Blowers
- 9.2 The electrical control panel equipment shall include:
  - Main power distribution block 120/240V, 3 phase, 4 wire, 100A
  - Individual pump circuit breakers
  - IEC rated Starters with 3 leg overload protection
  - 120 Volt fused control transformer
  - Level control system, four float system (Floats by others)
  - Seal fail relays with seal fail indicator lights, Inner door mounted
  - Motor over-temp indicator lights, Inner door mounted
  - Pump running indicator lights, Inner door mounted
  - Hand-Off-Auto selector switches, Inner door mounted
  - Elapsed time meters, Inner door mounted
  - Alternators, with lead/lag selector switch
  - 24 Hour time Clock for blowers
  - Dead front anodized aluminum inner door
  - Enclosure mounted alarm light for high-level alarm
  - Audible alarm horn, with alarm silence control
  - Terminals and ground bar for field connections
  - 20A, 120V, duplex receptacle, GFI protected, weather proof, "while-in-use" metal enclosure
  - IP20A, AVX circuit breaker for security lighting

- UL 508A Listed, for industrial control panels
- Provide circuit to peracetic acid building
- 9.3 One main stainless steel control panel shall house ALL controls for the entire plant. The panel shall be mounted at eye level for ease of operation. Wiring diagrams shall be encased in laminated plastic and stored inside the panel.

#### PART 10 – GRATING

10.1 Industrial galvanized metal bar grating shall be provided over all tanks except the clarifier which will use aluminum bar grading. All grating shall be capable of supporting a concentrated load of 220 lbs and a maximum uniform loading of 56 lbs per square foot, with a minimum of deflection.

#### PART 11 – TRASH TRAP

11.1 A separate 2,000 gallon trash accumulation trap of precast concrete shall be provided for each plant. The trash trap shall be constructed so that coarse heavy solids and grit will be separated from the flow stream by settling to the bottom of the tank. Lighter solids such as grease and other floatables shall rise to the surface to separate from the flow stream. The treatable solids will break up and re-enter the flow stream and discharge to the treatment plant for further treatment. The inlet and outlet of the tank shall be property baffled. The tank will need to be periodically cleaned by a septic hauler. There shall be three concrete risers with bolt down cast iron lids for servicing. These risers will be located at the inlet, middle and outlet areas.

### PART 12 – RECIRCULATION BOX

12.1 The flow equalization systems shall be fitted with 2-foot square precast concrete recirculation boxes with adjustable slide valves.

### PART 13 – FLOW EQUALIZATION CHAMBER (SURGE TANKS)

- 13.1 The sewage treatment plants shall be provided with two 5,000-gallon at Spottsville Elementary School, one 4,000-gallon at Niagara Elementary School, and one 4,000-gallon at Cairo Elementary School, aerated flow equalization (Flow EQ) tanks as an integral part of the tankage.
- 13.2 The design criteria of the plant will be to have 2/3rds the capacity of the plant in flow equalization tankage: 6,660 gallons (Spottsville Elementary School), 2,680 gallons (Niagara Elementary School), 2,680 gallons (Cairo Elementary School).
- 13.3 The contents of the Flow EQ tank shall be kept fresh by aeration. Air is to be provided by a separate surge blower.

## PART 14 – FLOW EQUALIZATION PUMPS

- 14.1 The duplex flow EQ pumps shall be 2-inch, ½ horsepower Ashland pumps.
- 14.2 The pumping units shall be equipped with a Quick Discharge Connector. The construction shall be such that the pumps will be automatically connected to the discharge piping when lowered into place on the discharge connection. The pumps shall be easily removed for inspection and service. There shall be no need for personnel to enter the pump well for any purpose. The pumping units shall be fitted with a stainless-steel chain of sufficient length and strength to permit the raising and lowering of the units. The chain shall be fastened at the top of the chamber near the access opening.
- 14.3 Two type 304 stainless steel schedule 40 pipe guide rails shall be furnished and installed for each pump. Guide pipes shall be of adequate length to extend from guide holder on the pump discharge connection to the upper brackets mounted on the access frame.

## PART 15 – SLUDGE HOLDING TANK (DIGESTER)

15.1 There shall be one 2,000-gallon (Spottsville Elementary School), one 2,000-gallon (Niagara Elementary School) and one 2,000-gallon (Cairo Elementary School) sludge holding tank located on the side of the main plants. One of the sludge return lines shall be fitted with a diverter valve that will transfer sludge to the sludge holding tank. There will also be an air actuated dewatering system installed to remove the water off the thickened sludge. This system when properly operated will allow the plant to be operated at the proper active sludge level.

### PART 16 – SUPPLEMENTAL FILTERS

- 16.1 There shall be a minimum 2,700-gallon Tertiary Filter Tank at Spottsville Elementary School. The Tertiary Filter shall use a Tube Settler System as Manufactured by Brentwood Industries or approved equal. The Tertiary Filter shall be designed and equipped with a pump system for full flow recirculation back to the surge basin(s). Pump controls shall be located in the main control panel of the WWTP.
- 16.2 Niagra Elementary School and Cairo Elementary School have existing sand filters in use. Sand filters at these locations shall be incorporated into the new system. After the biological treatment and clarifiers, wastewater effluent shall gravity flow to the sand filters. Contractor shall provide piping for the influent flow to the sand filters. Contractor shall replace the existing 3" perforated PVC piping for the existing sand filters as indicated on the drawings. Contractor shall replace the top 12" of sand media in sand filters. Existing underground PVC piping for sand filter effluent shall be used. Contractor shall tap into the existing effluent piping and provide new piping for effluent to flow via gravity to the disinfection contact tank. Contractor shall include all fittings and modify, and connect as necessary to ensure proper operation of the system.

## PART 17 – PERACETIC ACID DISINFECTION

17.1 There shall be one minimum 1,500-gallon (Spottsville Elementary School), one minimum 1,500-gallon (Niagara Elementary School) and one minimum 1,500-gallon (Cairo Elementary School) contact tank for peracetic acid disinfection; tanks are referenced in working volume, not total volume. The tanks will be designed with baffles to allow the proper contact time for peracetic acid retention for a complete bacteria kill. A Stenner S420 Series Peristaltic Chemical Metering Pump with 4-20 mA Input for peracetic acid feed will be installed in a separate pre-engineered building and piped to the inlet side of the contact tank. An air diffuser shall be located at the inlet end of the tank for peracetic acid mixing.

### PART 18 – EXECUTION

#### 18.1 INSTALLATION

18.1.1 The package treatment system components shall be factory assembled with all components required for installation on site by the Manufacturer. Contractor shall provide all excavation, backfill, and connections of effluent, influent, and electrical to make a complete operational plant.

### 18.2 START UP SERVICES

- 18.2.1 The manufacturer shall provide the services of a qualified engineer or technician to place the plant in operation. The Contractor shall assist the manufacturer by starting up and operating all support systems such as the domestic water and electric power. The services provided by the manufacturer shall include at the least the following: Check equipment alignment and ensure there are not internal stresses. Check aeration and chemical feed system to ensure proper operation. Remove all storage lubricants and replace with proper lubricants. Grease all bearings.
- 18.2.2 Start-up services shall be considered completed when the manufacturer and Contractor have demonstrated that the units are operating optimally and without mechanical problems. Only after start-up and debugging are complete will Training Supervision be allowed to begin.

#### 18.3 TRAINING SUPERVISION

- 18.3.1 The packaged plant manufacturer shall furnish a qualified training supervisor to train the Owner's employees in the proper operation and maintenance of the packaged plant. The training supervisor shall be in addition to the installation supervision and start-up.
- 18.3.2 The training period shall not begin until after the completion of the installation and successful start-up.
- 18.3.3 The Contract price shall include comprehensive, hands-on training on the operation and maintenance of the WWTP's from a qualified training supervisor of the following planned times and schedules over the first 2-year operation period of the WWTP's. The initial training, post start-up, shall be a 16-hour session covering all points of operation and maintenance of the WWTP's. There shall then be an 8-hour session each quarter year for the remaining 2 year period. Total training summary: Post Start-up 16 hours,

second quarter 8 hours, third quarter 8 hours, fourth quarter 8 hours, fifth quarter 8 hours, sixth quarter 8 hours, seventh quarter 8 hours, eighth quarter 8 hours.

18.3.4 The approved operation and maintenance manuals shall be available and used during the instruction of the Owner's representative.

## 18.4 SPARE PARTS

- 18.4.1 The following spare parts shall be provided:
  - Two sets of belts for each blower drive.
  - Two sets of filters for each blower.
  - One year supply of lubricants for each blower.
  - One surge pump.

# END OF SECTION